Lab Product of EXPEC Technology







EXPEC 5210 LC-MS/MS



Automated metal elements analysis







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Automated Superwave Workstation EXPEC 790 series





The New generation of Automated Superwave Workstation

Superwave Workstation

Microwave digestion is widely used in the fields including biology, food, medicine, geology, metallurgy, coal, environmental monitoring. It has advantages of fast digestion speed, less reagent consumption, clean, energy saving and easy monitoring.

EXPEC 790 Series contain:

- The Superwave Workstation (single cavity) embraces the new generation of super microwave technology, unique microwave excitation and waveguide design, the addition of fully automated containment, high temperature and pressure, rapid water cooling and other technologies to enhance the efficiency of microwave digestion and easier of operation.
- The automated Superwave Workstation (Four cavity) based on the super microwave base for different application scenarios and added automated liquid filling, automated volume constant, automated sample transfer and other automation functions. At the same time, it supports the unique function of "one-touch" digestionanalysis instrument combination, which makes digestion and analysis more intelligent, standardized and safe.



Superwave Workstation EXPEC 790S (Single cavity)



Automated Superwave Workstation EXPEC 790F (Four cavity)



Microwave



Workstation



Automated Superwave Workstation

	Traditional Microwave	Super Microwave	Automatic Super Microwave Workstation
Single cavity	0	•	•
Pressurized cavity	0	•	•
Automatic sealing	0	•	•
Rapid water- cooling	0	•	•
Automatic liquid filling	0	0	•
Automatic volume fixing	0	0	•
Automatic transfer	0	0	•
Analyzer coupling	0	0	• Funtions Not

01 Automated Superwave Workstation EXPEC 790 series

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Excelence Assistant of chemical Analysis

▶ Efficient Coupling Technology

-Patented technology

Direct coupling of microwave excitation and waveguide design which has been granted to improve microwave efficiency.

The microwave impedance is completely matched, and the microwave transmission efficiency is improved to the best

Barrel type symmetrical sample holder ensures the consistency of sample digestion.

Temperature control technology

Ultra high digestion capacity; The temperature is up to 300 °C; Pressure up to 200Bar.

Direct temperature measurement, accurate temperature measurement and fast feedback.

PID self-tuning temperature control, real-time regulation accurate control.

Program controlled step temperature control, flexible configuration of digestion method

Pressurized Digestion Cavity

In the heating process, the bumping of sample can be effectively suppressed without cross-contaminate.

Pressure balance inside and outside the tube. The tube would not deform, which make the product last longer.

▶ Rapid cooling technology of cavity

In the process control, independent circulating water machine can quickly cool the chamber after the digestion.

Precision spiral water-cooling process, which can expand the contact area during cooling and minimize the cooling time.







Automated Superwave Workstation

Microwave digestion is endowed with new application scenarios

Automated Digestion

Digestion methods can be loaded or created directly, and can be unattended during running.

Four digestion tanks can use different methods independently to improve digestion efficiency.

Automated Reagents Filling

The injection pump is precisely controled to ensure accuracy of filling.

The reagents are added through independent channels of the peristaltic pump set. The contact material is PTFE, which is resistant to strong acids (HNO₃, HCl, HF, HClO₄, etc.)





Automatic Filtration

Automatic replenishment and filter detection are available, and we guarantee that no shedding occurs.

•Each sample is automatically replaced with a new filter to ensure no cross-contamination.



Automated Transfer/Coupling

Autosampler mode: The sample is automatically transferred to the sample tray of the autosampler after constant and mixing. (Different sample tray are available)

Analytical instrument coupling mode: After fixing the volume, the machine will automatically blow to homogenize the mixture. The machine can support analytical instruments ICP-OES/MS coupling for automated analysis.



Autosampler Mode

Highest safety performance

The pressure-bearing parts of the tank are designed with duplex steel to ensure pressure resistance and reliability

This machine can automated cooling, release the pressure and open the lid to keep the operator away from the high pressure cavity.

The design of the device conforms to GB/T 26814 Microwave Disintegration Device and the standard design specification for pressure vessels

High-pressure piping with Teflon is adopted inside and external positive pressure atmosphere process to prevent acid corrosion

Multi-specificationav ailable

Equipped with different sizes of rack including 6, 8, 18, 24 holes

Different sizes of 6 to 50ml digestion tubes are available

Equipped with quartz, TFM material sample tube

Rack can quick loading and unloading







Analytical Instrument Coupling mode





Typical Application of the System

Intelligent automation controls









Microwave digeation



► Smart Graphical Software

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One-touch digestion operation

Single tank can be controled independently

Temperature and pressure of each tank are displayed in real time separately

Samples are transferred after digestion and volume constant.

Mapping of sample positions becomes pictorial, which is easy to oprate.

Convenient methords of parameter setting for the digestion

• Digestion methods can be imported easily.

Cooling and Pressure Release





Typical Application

The fully automated microwave workstation is suitable for the digestion of the cosmetic, pharmaceutical, environmental, food, geological and mining and petrochemical samples. The pre-pressure and high-temperature heating functions fully meet the special requirements for complex samples. The functions help promote adequate digestion of samples which are hard to be digested such as plastics and fibers. Four digestion chambers can be used independently for different methods at the same time, making it more flexible to apply.





Soil Sample

(Take soil sample GSS-27 as an example.)

Take 0.10g sample, and add 6mL of nitric acid, 1.5mL of Take 0.10g of sample, and add 5mL nitric acid, hydrochloric acid, 1mL of hydrofluoric acid in. Then set 1.5mL hydrogen peroxide in. Then set parameters parameters including pre-pressure, temperature rising rate, including pre-pressure as 4MPa and the as 4MPa, 30 °C/min. Raise the tempreture as high as 220 °C, temperature increase rate as 20°C/min. Raise the the pressure 12MPa. Let it cool down to 40 °C and open the tempreture to as high as 200°C, pressure as 10MPa. lid. The elemental recoveries measured by ICP-MS are Let it cool down to 40°C, open the lid after between 87-113% digestion. The elemental recoveries measured by ICP-MS are between 91-108%

Pharmaceutics Sample

(Take Huangqi sample GBW10028 (GSB-19) as an example)

Take 0.50g sample, and add 5mL of nitric acid and .5mL of hydrogen peroxide in. Then set parameters including pre-pressure with 4MPa, the temperature rising rate with 20°C/min. Raise the tempreture as high as 190 °C, the pressure 10MPa. After the temperature cools down to 40 °C. The elemental recoveries measured by ICP-MS are between 84-116% by ICP-MS.



Cosmetic Sample

(Take the GBW (E) 090966 as an example)

Geological and Mining Sample

(Take chromite sample GCr1-4 as example)

Take 0.10g sample, and add 4.5mL nitric acid, 1.5mL hydrogen peroxide and 1mL hydrofluoric acid. Then set parameters pre-pressure, temperature rising rate as 4MPa, 25°C/min respectively. Raise the tempreture as high as 200°C, the pressure 12MPa. After the temperature cools down to 40 °C, open the lid for digestion. The elemental recoveries measured by ICP-MS are between 83-117%.